



ENLARGED VIEW
FACE PORT RETAINING RING

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NOTES
 1. ITEM NUMBERS UP TO 200 MATCH KIRBY MORGAN SUPERLITE 17C HELMET ASSEMBLY DRAWING DOCUMENT #081016011. EXCEPTIONS ARE INSTANCES WHERE KIRBY MORGAN HAVE GIVEN THE SAME PART MULTIPLE ITEM NUMBERS. IN THESE CASES THE FIRST ITEM NUMBER HAS BEEN RETAINED.
 2. PARTS LIST ON SHEET 2

ALL DIMENSIONS SHOWN ARE IN MM (UOS)
 ALL DIMENSIONS BEFORE PLATING (UOS)
 REMOVE ALL SHARP EDGES AND BURRS

DIMENSIONAL TOLERANCES		MACHINING		FABRICATION	
NO DECIMAL PLACES	±1.0	SIZE >0 <100	±0.5	SIZE >0 <100	±0.5
ONE DECIMAL PLACE	±0.2	SIZE >100 <500	±1.5	SIZE >100 <500	±1.5
TWO DECIMAL PLACE	±0.05	SIZE >500	±3.0	SIZE >500	±3.0
ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE	±0.5°

MATERIAL
 SEE PARTS LIST (SHEET 2)

FINISH
 N/A

THIRD ANGLE PROJECTION

REV	DESCRIPTION	ECN No	BY	DATE	AUTH. BY
R06					
R05					
R04					
R03					
R02	SEE SHEET 2	14956	ZD	23/08/12	MS
R01	O-RING DE083 REPLACED WITH RT011	14383	ZD	03/11/11	MS
R00	ISSUED FOR MANUFACTURE		ZD	24/06/10	CC

DO NOT SCALE DRAWING

TITLE	
ASSEMBLY, HELMET, ULTRAJEWEL 601 (17C)	
DRAWING No.	REV
P18312000S1	R02
PART No.	PRODUCT / PROJECT No.
A10170	ULTRAJEWEL
SIZE	SCALE
A2	NTS
SHT	1 OF 2

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