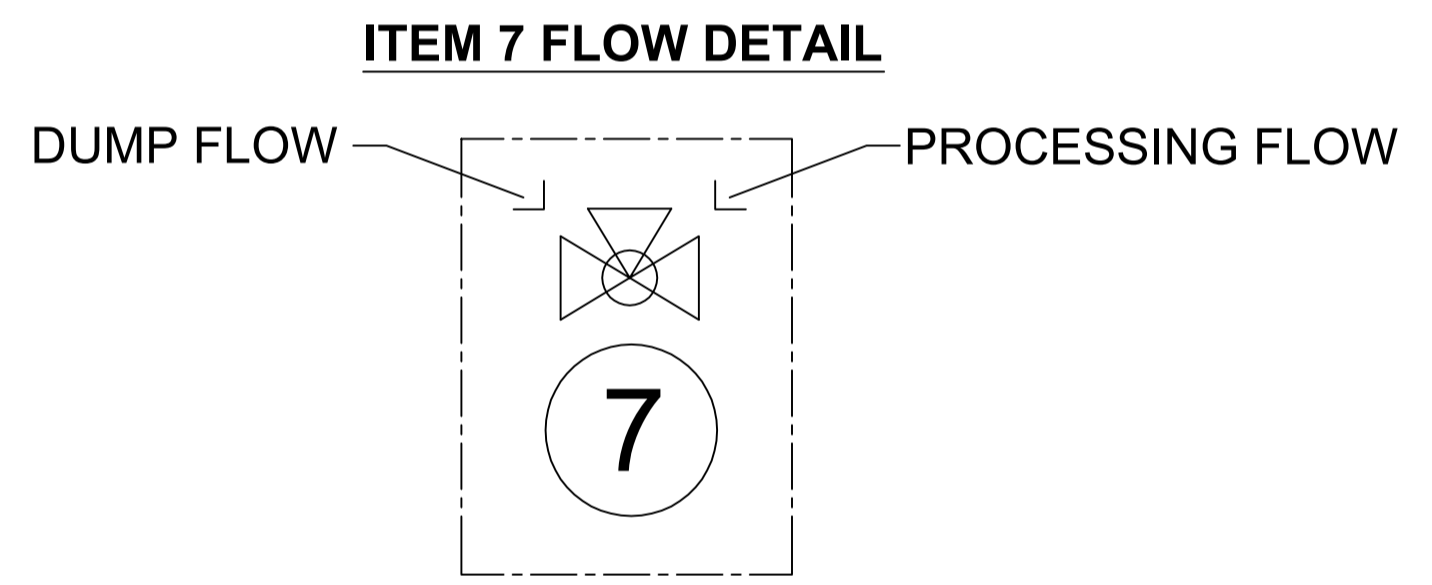
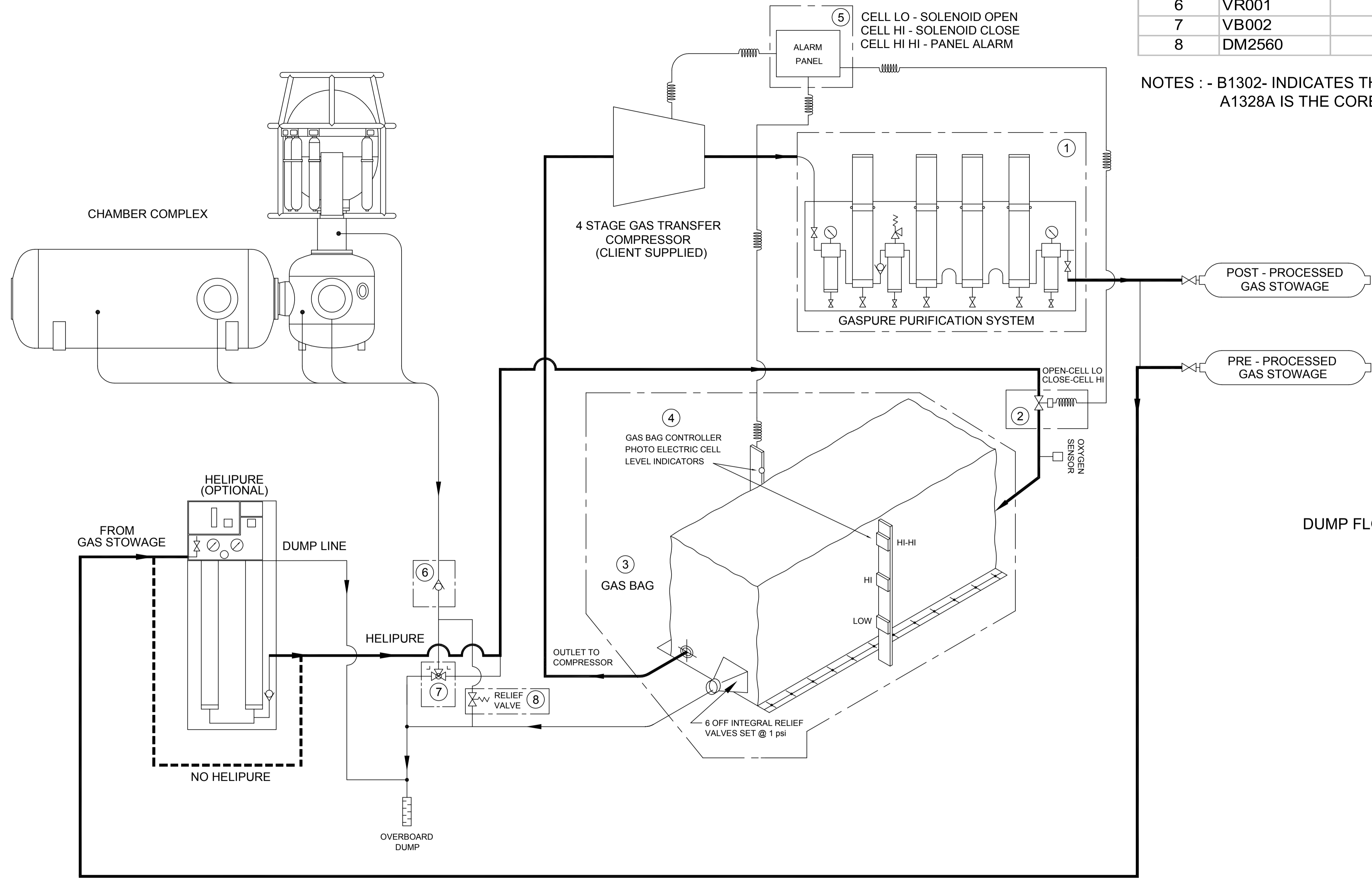


ITEM No.	PART No.	DESCRIPTION
X	A1328A	GASPURE, CHAMBER GAS RECOVERY SYSTEM C/W GAS BAG
1	B1302-	GASPURE PURIFICATION SYSTEM, ABS
2	VE002	VALVE, SOLENOID 2" FNPT
3	C1515D	GASBAG 840 CU.FT (23.8 CU M) C/W REPAIR KIT
4	C1349A	GASBAG CONTROLLER, ELEC.
5	DM1865	GASPURE ALARM BOX, 110 VAC
6	VR001	VALVE, RELIEF, 2"
7	VB002	VALVE, BALL, 3-WAY, 2" FEMALE PORTS
8	DM2560	VALVE, CHECK, 2" FNPT MODIFIED, ORSEAL

NOTES : - B1302- INDICATES THE CORE PART NUMBER FOR THE GASPURE RANGE.
A1328A IS THE CORE PART NUMBER FROM THE VARIANT RANGE.



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NOTES
1. REFER ALSO TO THE GASPURE P&ID, P1829900S1 FOR THE GASPURE OPERATING PARAMETERS.

PART OF GASPURE SYSTEM.

ALL DIMENSIONS SHOWN ARE IN MM (UOS)
ALL DIMENSIONS BEFORE PLATING (UOS)
REMOVE ALL SHARP EDGES AND BURRS

DIMENSIONAL TOLERANCES			
MACHINING		FABRICATION	
NO DECIMAL PLACES	±1.0	SIZE >0 <100	±0.5
ONE DECIMAL PLACE	±0.2	SIZE >100 <500	±1.5
TWO DECIMAL PLACE	±0.05	SIZE >500	±3.0
ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE	±0.5°

MATERIAL
N/A

FINISH
N/A

THIRD ANGLE PROJECTION

REV	DESCRIPTION	ECN No	BY	DATE	AUTH. BY
R05	UPDATED TO SHOW GASPURE ASPECT WITHIN OVERALL SYSTEM.	17249	ZD	01/12/2014	MS
R04	UPDATED TO REFLECT CURRENT BUILD	12169	GC	13/03/2009	RTW
R03	RELIEF VALVE SHOWN CORRECTLY	11916	GC	27/01/2009	RTW
R02	UPDATED TO REFLECT CURRENT PRACTICE	7034	GC	13/07/2003	RTW
R01	ROUTING REVISED	4511	RWC	23/09/2003	RTW
R00	ISSUED FOR MANUFACTURE		EB	26/10/1982	DR

DO NOT SCALE DRAWING

TITLE	
GASPURE CHAMBER GAS RECOVERY SYSTEM SCHEMATIC	
DRAWING No.	REV
A81328S1	R05
PART No.	PRODUCT / PROJECT No.
N/A	GASPURE
SIZE	SCALE
A1	NTS
SHT	OF
1	1

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