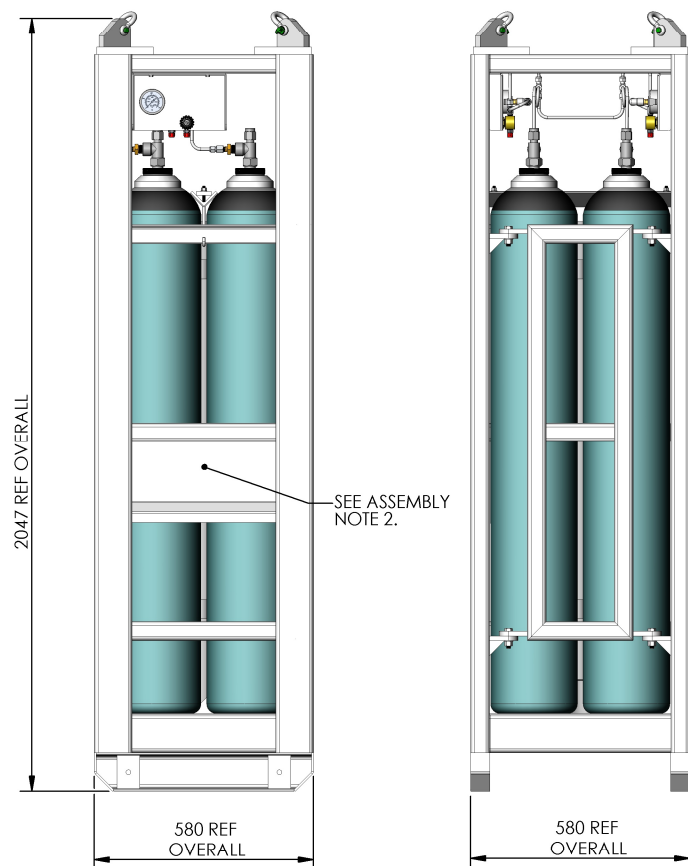
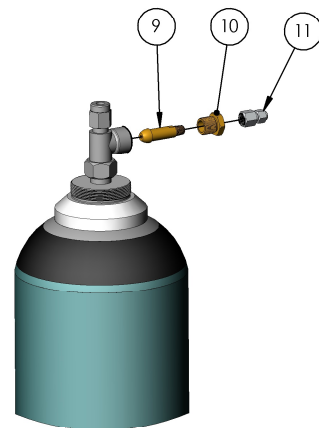


(SCALE 1 : 10)

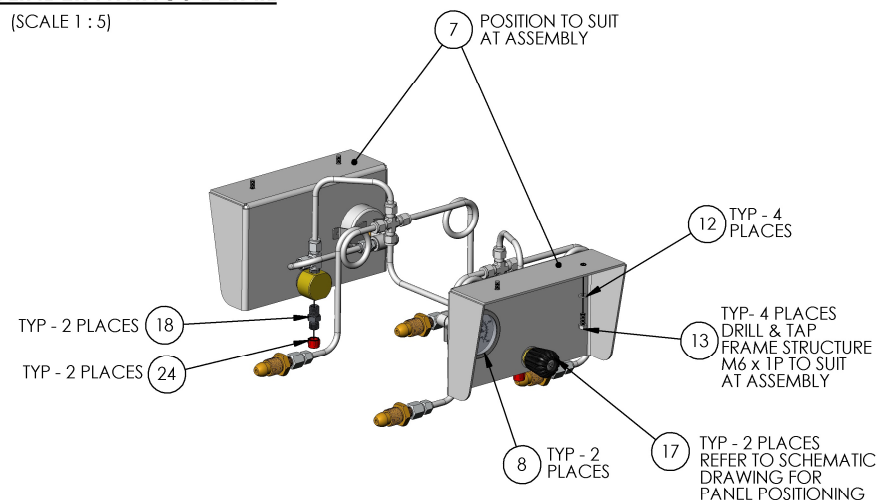


1. REFERENCE SCHEMATIC DRAWING - P2128-DG-101.
2. ATTACH UNIT NAMEPLATE TO FRAMEWORK PLATE TO SUIT AT ASSEMBLY.
DRILL TO SUIT SECURING POP RIVETS SUPPLIED.

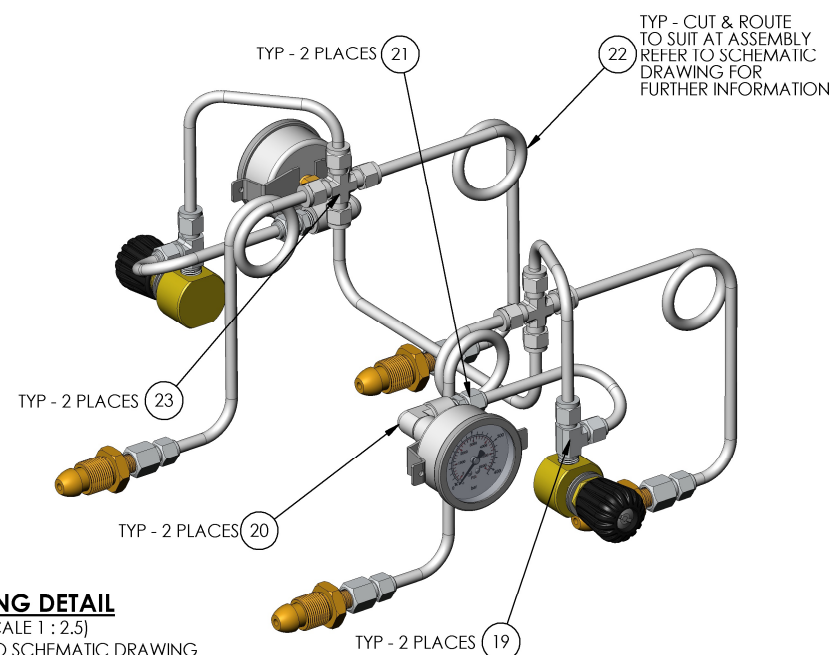
ATTACH FRAMEWORK LIFT TEST PLATE (SUPPLIED LOOSE WITH FRAMEWORK
FROM FABRICATING VENDOR) TO SUIT AT ASSEMBLY.
DRILL TO SUIT SECURING POP RIVETS SUPPLIED.



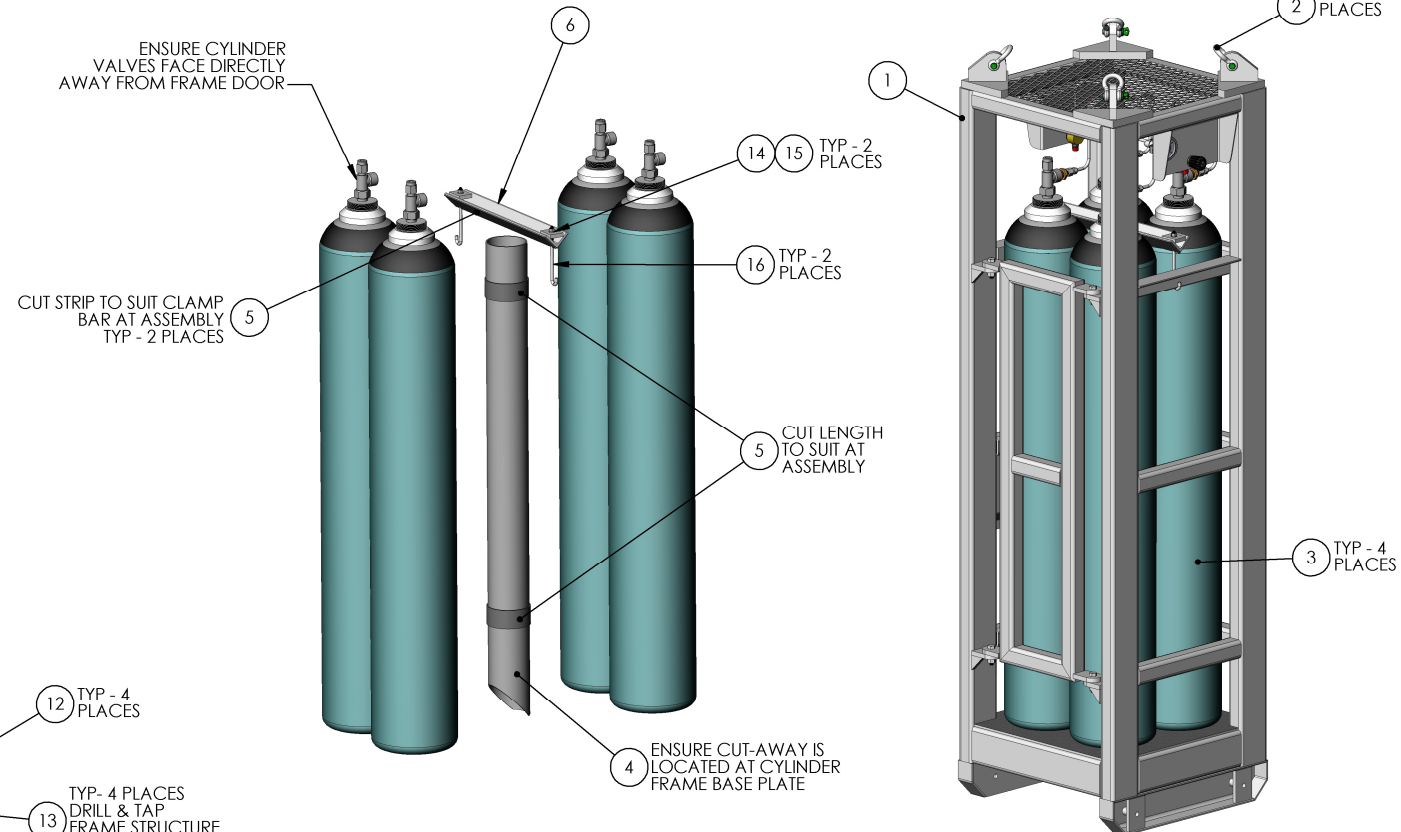
(SCALE 1 : 5)



(SCALE 1 : 5)



(SCALE 1 : 2.5)
REFER ALSO TO SCHEMATIC DRAWING

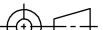



(SCALE 1 : 10)

(SCALE 1 : 10)

ITEM NO.	PART NUMBER	DESCRIPTION	Default /QTY.
1	DD340301	FRAME ASSEMBLY, 4 CYLINDER QUAD (2x2)	1
2	DD340391	SHACKLE, BOW, SCREWED PIN, 2.0 TON SWL	4
3	DD340100	CYLINDER, c/w 5/8" BSP OUTLET VALVE, 44.5L, 350BAR	4
4	DD340290	PACKER, TUBULAR, CYLINDERS, QUADS	1
5	MC086	MISC, RUBBER STRIP, 50mm x 3mm (1/8") Tk. PER m	4m
6	DD340291	CLAMP BAR, 2 ROW CYLINDER QUAD	1
7	DD340298	PANEL, GAUGE & VALVE, STANDARD, QUAD	2
8	DD320085	Gauge, 63mm, 400B	2
9	DD380406	CONNECTOR, CYL, 350 BAR, 5/8 B/N-1/4"NPT	4
10	DD380318	NUT, MALE, CONNECTOR, CYLINDER, BRASS, 5/8" BSP	4
11	DD405795	P/Fitting, 8mm OD x 1/4" NPT Fm	4
12	FW143	WASHER,M6, FORM A, BZP	4
13	FB418	SCREW,HEX SET, M6 x 16, BZP	4
14	FW142	WASHER,M8, FORM A, BZP	2
15	FN107	NUT,NYLOC, M8, BZP	2
16	FB360	BOLT,HOOK,130mm LONG,50mm M8 THREAD, BZP	2
17	DD360135	VALVE,DD ROUND, 2 x 1/4" NPT-F PORTS	2
18	DD405005	ADAPTOR,1/4"NPT(M) x 1/4"BSP(M), 6000 psi MAX	2
19	DD405764	P/FITTING,8mm x 1/4" NPT MALE RUN TEE	2
20	FP286	ELBOW, FEMALE, SS, 1/4" NPT	2
21	DD405542	P/FITTING,8mm x 1/4" NPT MALE STUD	2
22	DD310389/1	TUBE,8mm x 1.0 W.T. ST,STEEL, 1/m, SS 316	4.6m
23	DD405655	P/FITTING,8mm EQUAL CROSS	2
24	DD332370	CAP,PLASTIC,THREADED,1/4BSP Fm	2

1. DD340108 (KEY ASSEMBLY W/LANYARD) - 2 OFF ARE NOT SHOWN ON ASSEMBLY VIEWS - ATTACH ASSEMBLY WHIPPING TWINE TO FRAMEWORK TOP MESH.
2. E11018 (ADHESIVE, LOCTITE 406, CYANOACRYLATE, 20 GRAM) - NOT SHOWN ON ASSEMBLY.
3. SM019 (SNOOP LEAK DETECTOR, 8 FL. OZ) - NOT SHOWN ON ASSEMBLY.
4. FC023 (FSTR, RIVET, POP, 3,1 dia x 10mm LONG) - 6 OFF & T1060 (NAMEPLATE, DIVEX GENERAL) - NOT SHOWN ON ASSEMBLY - SEE ALSO NOTE ON ASSEMBLY OVERALL VIEWS.

<div> 3RD ANGLE PROJECTION</div> <div>DO NOT SCALE DRAWING</div>						MATERIAL: REFER TO MATERIAL LIST	DIVEX OWNS THE COPYRIGHT OF THIS DOCUMENT AND ANY DESIGN RIGHT EMBODIED HEREIN. IT IS SUPPLIED IN CONFIDENCE AND MUST NOT BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED AND MUST NOT BE REPRODUCED WITHOUT PERMISSION IN WRITING FROM THE OWNERS.			<div> DIVEX LIMITED ENTERPRISE DRIVE WESTHILL ABERDEEN, AB32 6TQ UNITED KINGDOM</div> <div>TEL : +44(0)1224 740145 FAX : +44(0)1224 740172 e-mail : Info@divex.co.uk www.divex.co.uk</div>		A1
							ALL DIMENSIONS IN MM (UOS)	SCALE AS NOTED	PRODUCT CYLINDER QUADS	TITLE		
							ALL DIMENSIONS BEFORE PLATING (UOS)			4 CYLINDER QUAD (2 x 2) ASSEMBLY		
							FINISH:		REMOVE ALL SHARP EDGES & BURRS		PART No. DD340005	
							NOT APPLICABLE		DIMENSIONAL TOLERANCES : NO DECIMAL PLACES ±1.0 ONE DECIMAL PLACES ±0.2 TWO DECIMAL PLACES ±0.05 ANGULAR TOLERANCE ±0.5°			
			R02	REFER TO ECN	5162							
REV	DESCRIPTION OF REVISION	ECN			DRG No. P2128100S1	SHEET 1 of 1	REV R02					