

ENLARGED VIEW  
FACE PORT RETAINING RING

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NOTES

1. ITEM NUMBERS UP TO 200 MATCH KIRBY MORGAN SUPERLITE 17C HELMET ASSEMBLY DRAWING DOCUMENT #081016011. EXCEPTIONS ARE INSTANCES WHERE KIRBY MORGAN HAVE GIVEN THE SAME PART MULTIPLE ITEM NUMBERS. IN THESE CASES THE FIRST ITEM NUMBER HAS BEEN RETAINED.

2. PARTS LIST ON SHEET 2

ALL DIMENSIONS SHOWN ARE IN MM (UOS)  
ALL DIMENSIONS BEFORE PLATING (UOS)  
REMOVE ALL SHARP EDGES AND BURRS

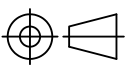
DIMENSIONAL TOLERANCES			
MACHINING		FABRICATION	
NO DECIMAL PLACES	±1.0	SIZE >0 <100	±0.5
ONE DECIMAL PLACE	±0.2	SIZE >100 <500	±1.5
TWO DECIMAL PLACE	±0.05	SIZE >500	±3.0
ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE	±0.5°

MATERIAL

SEE PARTS LIST  
(SHEET 2)

FINISH

N/A



THIRD ANGLE  
PROJECTION

R06					
R05					
R04					
R03					
R02	SEE SHEET 2	14956	ZD	23/08/12	MS
R01	O-RING DE083 REPLACED WITH RT011	14383	ZD	03/11/11	MS
R00	ISSUED FOR MANUFACTURE		ZD	24/06/10	CC
REV	DESCRIPTION	ECN No	BY	DATE	AUTH. BY

DO NOT SCALE DRAWING

TITLE

ASSEMBLY, HELMET,  
ULTRAJEWEL 601 (17C)

DRAWING No.

P18312000S1

REV

R02

PART No.

A10170

PRODUCT / PROJECT No.

ULTRAJEWEL

SIZE

A2

SCALE

NTS

SHT

1

OF

2



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