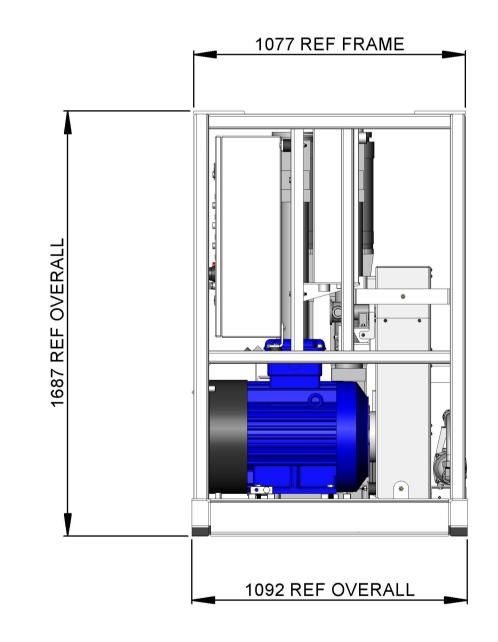


ISOMETRIC VIEW ON STARTER PANEL SIDE



ITEM No.	PART No.	DESCRIPTION	Qty.
1	B10510110	Assembly, Frame & Electric Motor, Gas Booster, 50HP	1
2	B10510111	Assembly, Compressor Mounting Details	1
3	B10510112	Assembly, Drive Pulley & Belt Components	1
4	B10510113	Assembly, Heat Exchanger Components	1
5	B10510114	Assembly, Mounting, Starter Panel	1
6	B10510115	Assembly, Header Tank Components	1
7	B10510116	Assembly, Water Pump, Gas Booster	1
8	B10510117	Assembly, Guard Components, Gas Booster, Elec 50HP	1

NOTES:-

- 1. REFER TO ASSEMBLY DRAWINGS LISTED IN ABOVE TABLE FOR EACH ASSEMBLY MATERIAL LIST.
- 2. REFER TO DRAWING NUMBERS B10510101S1 & B105102S1 FOR MAIN GAS CIRCUIT PIPEWORK DETAILS.
- 3. REFER TO DRAWING NUMBER B10510102 FOR COOLING WATER PIPEWORK DETAILS.
- 4. REFER TO DRAWING NUMBER B10510103 FOR ADDITIONAL SYSTEM PIPEWORK DETAILS.
- 5. FURTHER COMPONENTS ARE REQUIRED RELATING TO THE UNIT GENERAL ARRANGEMENT:

B10510319 - LABEL, GAS INLET - QTY/1. **B10510320 - LABEL, GAS OUTLET - QTY/1.** B10510321 - LABEL, BPR CONN. - QTY/1. B10510322 - LABEL, UNLOADER EXHAUST - QTY/1.

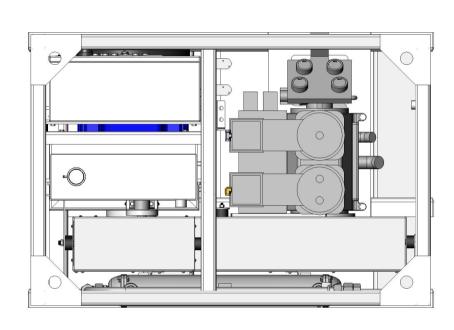
B10510323 - LABEL, SEAWATER INLET - QTY/1. B10510324 - LABEL, SEAWATER OUTLET - QTY/1.

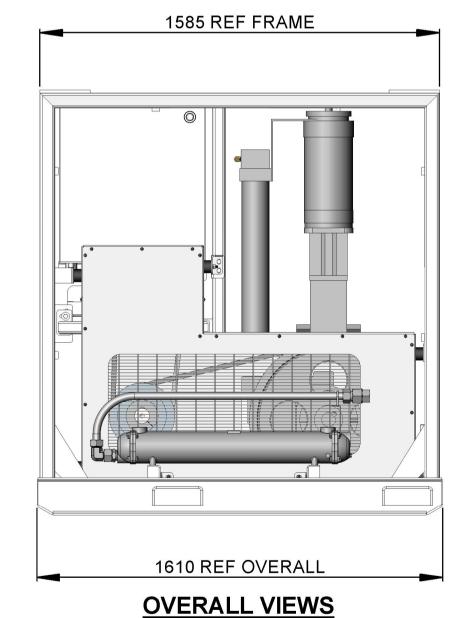
T1059 - NAMEPATE - QTY/1. T1063 - LABEL - QTY/1.

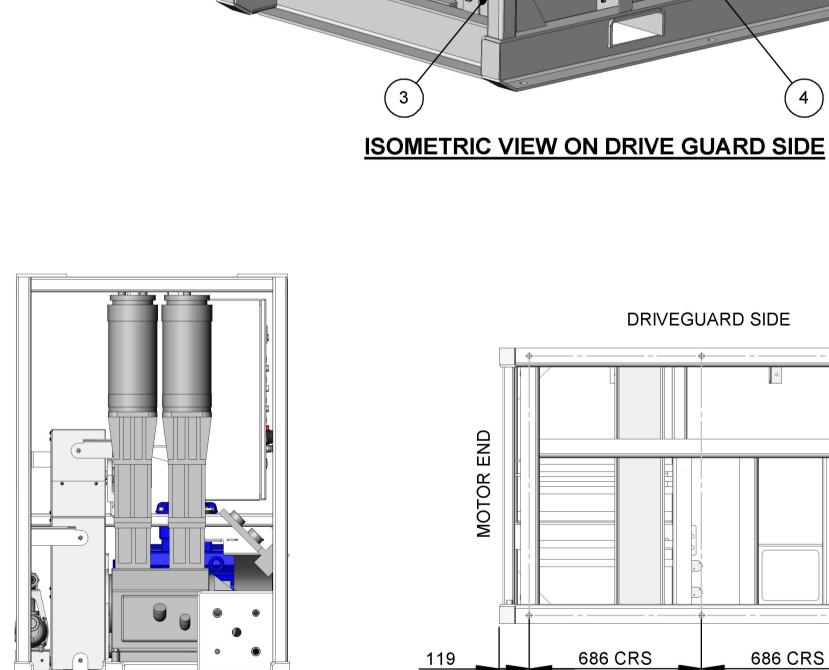
T7400 - TAG, ELEC GASIMIZER - QTY/1. T8630 - TAG, ELEC WARNING - QTY/1.

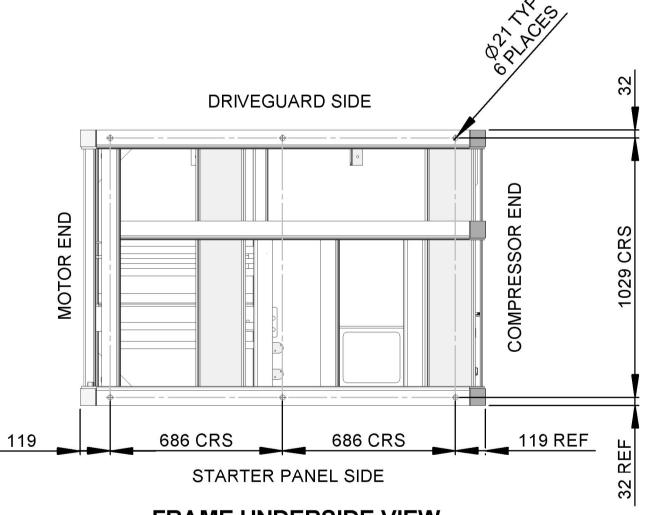
POSITION ABOVE ITEMS TO SUIT AT ASSEMBLY.

6. FOR COMPONENT WIRING PARTS AND SCHEMATIC DIAGRAM FOR CONNECTION DETAILS TO STARTER REFER TO ASSEMBLY B10510105 AND DRAWING NUMBER B10510303.









FRAME UNDERSIDE VIEW UNIT BOLTDOWN LOCATIONS (SCALE 1 : 15)

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(SCALE 1 : 15)

ALL DIMENSIONS SHOWN ARE IN MM (UOS) ALL DIMENSIONS BEFORE PLATING (UOS) REMOVE ALL SHARP EDGES AND BURRS DIMENSIONAL TOLERANCES

DIVIENSIONAL TOLERANCES									
MACHINING	<u> </u>	<u>FABRICATION</u>							
NO DECIMAL PLACES ONE DECIMAL PLACE TWO DECIMAL PLACE ANGULAR TOLERANCE	±1.0 ±0.2 ±0.05 ±0.5°	SIZE >0 <100 SIZE >100 <500 SIZE >500 ANGULAR TOLERANCE	±0.5 ±1.5 ±3.0 ±0.5°						

SEE PARTS LIST & NOTES	R06 R05 R04 R03						GENERAL ARRANGEMENT, GAS BOOSTER, ELECTRIC, 50HP, 415/440V 60Hz			IC,		
FINISH	R02						DRAWING No.			R	EV	
N/A		STARTER PANEL UPDATED	14996	ZD	03/09/2012	sc	B105101S1				R0	
	R00	ISSUED FOR MANUFACTURE	X	GC	17/06/2009	RTW	PART No. B10510A	PRODUCT / PROJECT B105			- _{No.} 510AA	
THIRD ANGLE	REV	DESCRIPTION	ECN No	BY	DATE	AUTH.BY						
PROJECTION		DO NOT SCALE)R/	W	ING		SIZE A1	1:1	0 (UOS)	1	OF	



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R01

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