



ENLARGED VIEW
FACE PORT RETAINING RING

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NOTES
 1. ITEM NUMBERS UP TO 200 MATCH KIRBY MORGAN SUPERLITE 17C HELMET ASSEMBLY DRAWING DOCUMENT #081016011. EXCEPTIONS ARE INSTANCES WHERE KIRBY MORGAN HAVE GIVEN THE SAME PART MULTIPLE ITEM NUMBERS. IN THESE CASES THE FIRST ITEM NUMBER HAS BEEN RETAINED.
 2. PARTS LIST ON SHEET 2

ALL DIMENSIONS SHOWN ARE IN MM (UOS)
 ALL DIMENSIONS BEFORE PLATING (UOS)
 REMOVE ALL SHARP EDGES AND BURRS

DIMENSIONAL TOLERANCES		
MACHINING	FABRICATION	
NO DECIMAL PLACES	±1.0	SIZE >0 <100 ±0.5
ONE DECIMAL PLACE	±0.2	SIZE >100 <500 ±1.5
TWO DECIMAL PLACE	±0.05	SIZE >500 ±3.0
ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE ±0.5°

MATERIAL	FINISH
SEE PARTS LIST	N/A
THIRD ANGLE PROJECTION	

REV	DESCRIPTION	ECN No	BY	DATE	AUTH. BY
R06					
R05	O-RING DE083 REPLACED WITH RT011	14383	ZD	03/11/11	MS
R04	DRAWING TITLE UPDATED	13586	ZD	25/06/10	CC
R03	REFER TO ECN	13268	ZD	23/02/10	SW
R02	UPDATE	4393	TP	16/07/03	RTW
R01	UPDATE	4342	TP	19/06/03	RTW
R00	ISSUED FOR MANUFACTURE		KB	13/09/02	RTW

DO NOT SCALE DRAWING

TITLE		DRAWING No.		REV
ASSEMBLY, HELMET, AIR DIVE, ULTRAJEWEL 601 (17C)		P2027100S1		R05
PART No.	PRODUCT / PROJECT No.			
A10171	DIRTY HARRY			
SIZE	SCALE	SHT	OF	
A2	NTS	1	2	

△ - DENOTES CHANGES MADE AT THIS REVISION

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