










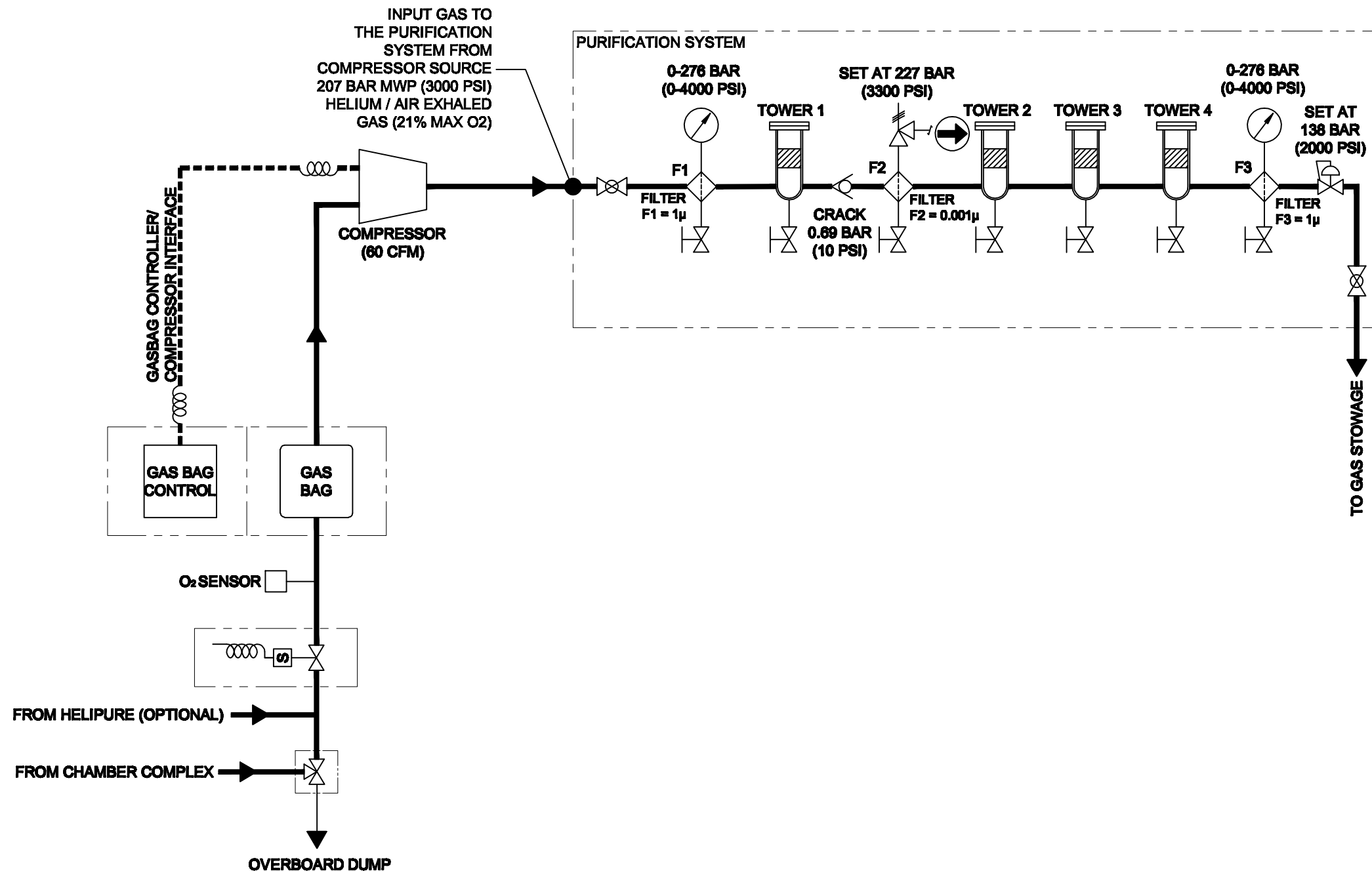


——— MAIN GAS FLOW  
 - - - - - OTHER GAS LINE  
 - - - - - ELECTRICAL LINE

-  THREE WAY VALVE
-  FILTER
-  BALL VALVE
-  CHECK VALVE
-  RELIEF VALVE
-  SOLENOID VALVE
-  SCREW LIFT VALVE
-  PURIFYING TOWER  
CARTRIDGE TYPES FOR  
ACTIVATED CARBON  
MOLECULAR SIEVE  
ABSORBANT SCRUBBING
-  BACK PRESSURE REGULATOR
-  OUTLET TO AMBIENT
-  PART OF GASPURE SUPPLY




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**NOTES**  
 1. DESIGN TEMPERATURE PURIFICATION SYSTEM: 0-55°C 3  
 GASBAG: -32°C, +176°C MAX. 65.5°C MAX. CONTINUOUS  
3 - DENOTES CHANGES MADE AT THIS REVISION.

ALL DIMENSIONS SHOWN ARE IN MM (UOS)  
ALL DIMENSIONS BEFORE PLATING (UOS)  
REMOVE ALL SHARP EDGES AND BURRS


DIMENSIONAL TOLERANCES	
MACHINING	FABRICATION
NO DECIMAL PLACES ±1.0	SIZE >0 <100 ±0.5
ONE DECIMAL PLACE ±0.2	SIZE >100 <500 ±1.5
TWO DECIMAL PLACE ±0.05	SIZE >500 ±3.0
ANGULAR TOLERANCE ±0.5°	ANGULAR TOLERANCE ±0.5°

MATERIAL	N/A
FINISH	N/A
 <b>THIRD ANGLE PROJECTION</b>	

REV	DESCRIPTION	ECN No	BY	DATE	AUTH BY
R03	NOTE ADDED	17383	ZD	21/01/2015	MS
R02	UPDATED TO SHOW GASPURE SCOPE	17242	ZD	28/11/2014	MS
R01	DIRECTION ARROW FROM GAS BAG TO COMPRESSOR ROTATED 180°	13175	SJ	19/01/2010	GMcC
R00	ISSUED FOR MANUFACTURE		LJS	21/04/2008	GMcC

DO NOT SCALE DRAWING

<b>PROCESS &amp; INSTRUMENTATION DIAGRAM GASPURE</b>	
DRAWING No.	REV
P1829900S1	R03
PART No.	PRODUCT / PROJECT No.
N/A	GASPURE
SIZE	SCALE
A3	NTS
SHT	OF
1	1



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