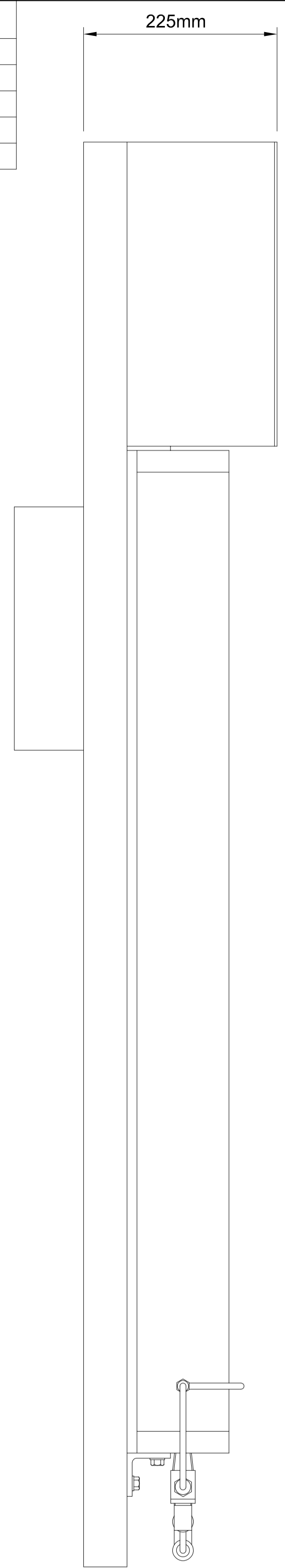
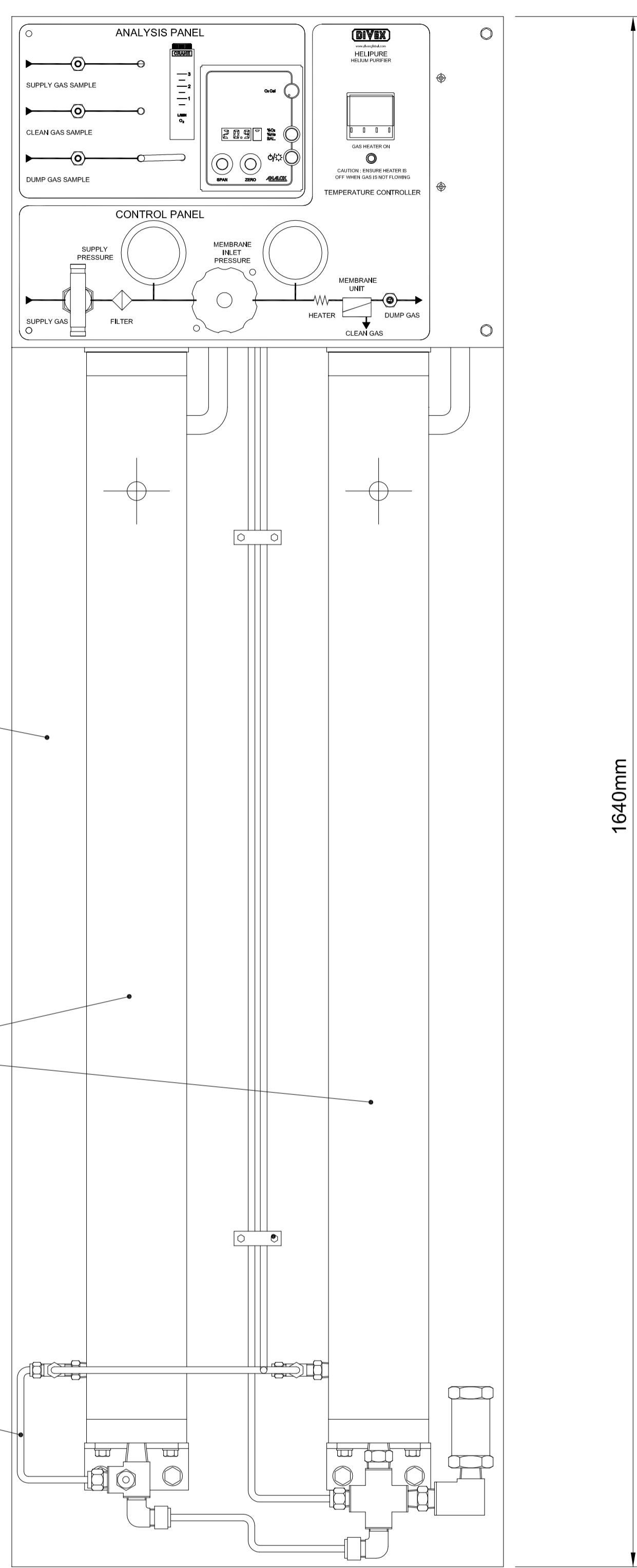


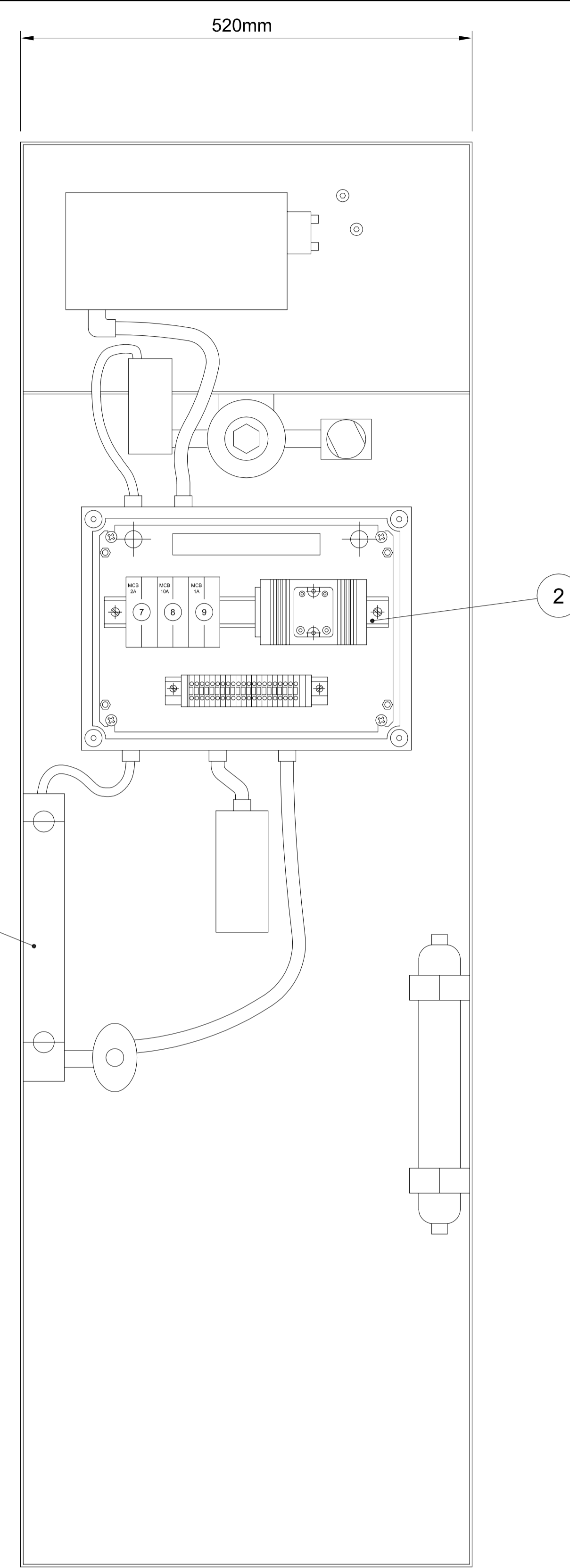
ITEM No	DESCRIPTION	QTY.	PART No
1	PIPEWORK SYSTEM ASSEMBLY	1	CA3000
2	ELECTRICAL SYSTEM ASSEMBLY	1	CA3001
3	PANELS SUB-ASSEMBLY	1	CA3003
4	COLLAR, MEMBRANE, HELIPURE	2	GR10270303
5	BACKING PLATE, HEAT EXCHANGER, HELIPURE	1	GR10270304



END ELEVATION



FRONT ELEVATION



REAR ELEVATION

3 4
INSTALLED WITHIN
MEMBRANE HOUSING

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NOTES

3 DENOTES CHANGES MADE AT THIS REVISION

ALL DIMENSIONS SHOWN ARE IN MM (UOS)
ALL DIMENSIONS BEFORE PLATING (UOS)
REMOVE ALL SHARP EDGES AND BURRS

DIMENSIONAL TOLERANCES		MATERIAL	
MACHINING	FABRICATION	FINISH	
NO DECIMAL PLACES ±1.0	SIZE >0 <100 ±0.5	N/A	
ONE DECIMAL PLACE ±0.2	SIZE >100 <500 ±1.5		
TWO DECIMAL PLACE ±0.05	SIZE >500 ±3.0		
ANGULAR TOLERANCE ±0.5°	ANGULAR TOLERANCE ±0.5°		

REV	DESCRIPTION	ECN No	BY	DATE	AUTH. BY
R06					
R05					
R04					
R03	UPDATED PARTS LIST	19347	JJM	15/04/16	AN
R02	MOVE MTO ONTO SHEET 1 AND CHANGE PART NUMBER	13039	LJS	18/11/2009	RTW
R01	UPDATED TO REFLECT CURRENT PRACTICE	7034	GPC	17/07/2007	RTW
R00	ISSUED FOR MANUFACTURE		XXX	XX/XX/XX	XXX

TITLE			
HELIPURE SYSTEM, AA VERSION			
PRODUCT / PROJECT No. HELIPURE			
PART No. GR10270AA		DRAWING No. P182331S1	
SIZE A1	SCALE NTS	SHT OF 1 1	REV R03

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

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